



APRON FRONT SINK BASE CABINET

Assembly Instructions

NOTICE

IMPORTANT! Assemble cabinet on a protected surface to avoid scratching the finish.

TOOLS & SUPPLIES

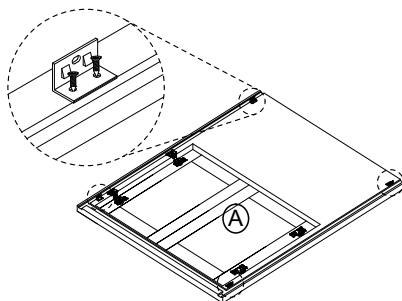
- Phillips Screwdriver/Drill with Phillips Tip
- Rubber Mallet
- Nail Gun with 1-1/2" Brad Nails **OR** Wood Glue

CABINET PARTS

PART # - DESCRIPTION	PART # - DESCRIPTION
A - Face Frame with Door(s) & Hinges Attached	D - Back Panel
B - Side Panel	E - Toe Kick
C - Bottom Panel	

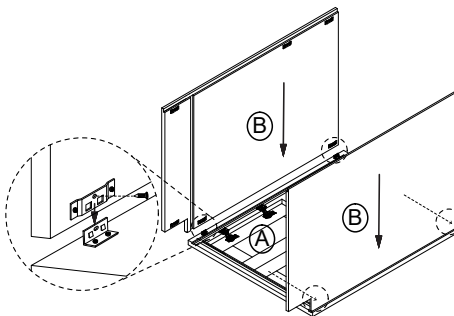


STEP 1: Place face frame with door side down on protected work surface. Attach brackets to back of face frame with 9/16" Round Head screws.

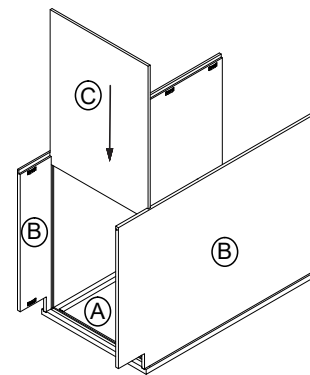


STEP 2: Attach side panels to face frame by lowering side panel brackets over face frame brackets. Insert 9/16" Round Head screw through hole in each bracket to secure.

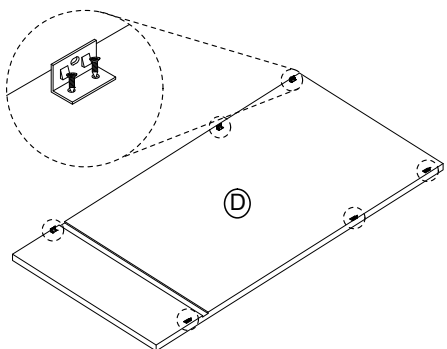
Tip: You can use a rubber mallet to gently tap brackets and panels into place when needed during assembly.



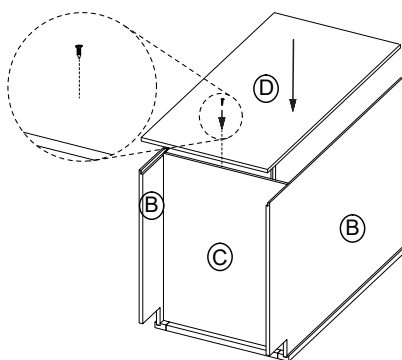
STEP 3: Insert bottom panel into grooves on side panels and face frame.



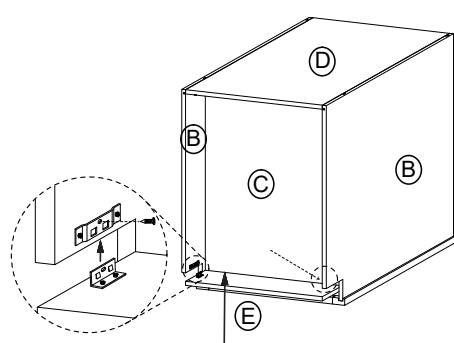
STEP 4: Attach brackets to back panel with 9/16" Round Head screws (like Step 1).



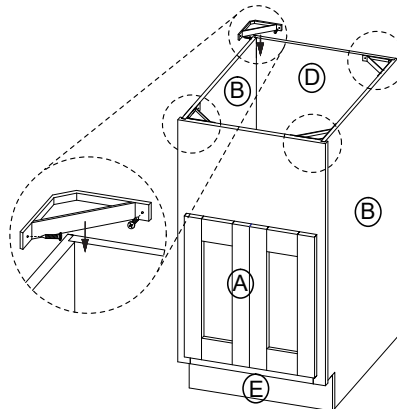
STEP 5: Attach back panel to side panels by inserting back panel brackets into side panel brackets and fasten with 9/16" Round Head screws (like Step 2). Use 1" flat head screw to secure back panel to bottom panel.



STEP 6: Attach brackets to back of toe kick with 9/16" Round Head screws (like Step 1). Then insert toe kick brackets into side panel brackets and fasten with 9/16" Round Head screw (like Step 2).



STEP 7: Stand cabinet up. Attach corner blocks at top of cabinet with 9/16" Round Head screws.





APRON FRONT SINK BASE CABINET

Assembly Instructions



Door
Hinges



Door/Drawer
Bumpers

STEP 8: Adjust door spacing as needed using screws on 6-way adjustable door hinges. Complete assembly by adding bumpers to cabinet doors.

