



BASE MICROWAVE CABINET

Assembly Instructions

NOTICE

IMPORTANT! Assemble cabinet on a protected surface to avoid scratching the finish.

TOOLS & SUPPLIES

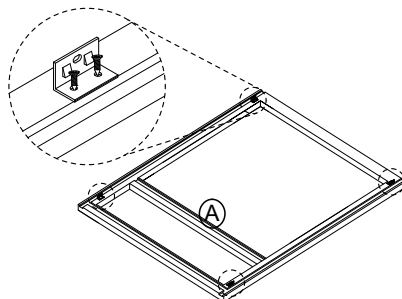
- Phillips Screwdriver/Drill with Phillips Tip
- Rubber Mallet
- Nail Gun with 1-1/2" Brad Nails **OR** Wood Glue

CABINET PARTS

PART # - DESCRIPTION	PART # - DESCRIPTION
A - Face Frame	D - Back Panel
B - Side Panel	E - Toe Kick
C - Bottom/Middle Panel	
W-Z - Drawer Parts (See Page 3)	

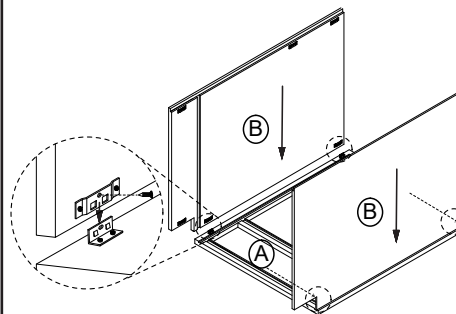


STEP 1: Place face frame with front side down on protected work surface. Attach brackets to back of face frame with 9/16" Round Head screws.

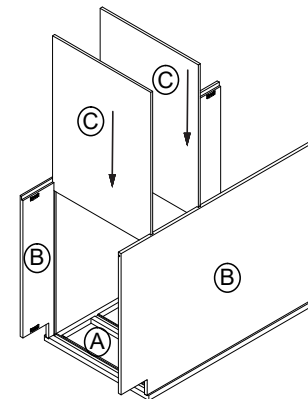


STEP 2: Attach side panels to face frame by lowering side panel brackets over face frame brackets. Insert 9/16" Round Head screw through hole in each bracket to secure.

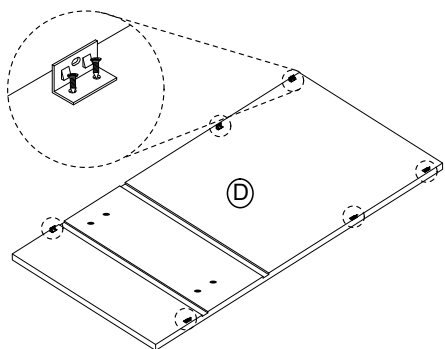
Tip: You can use a rubber mallet to gently tap brackets and panels into place when needed during assembly.



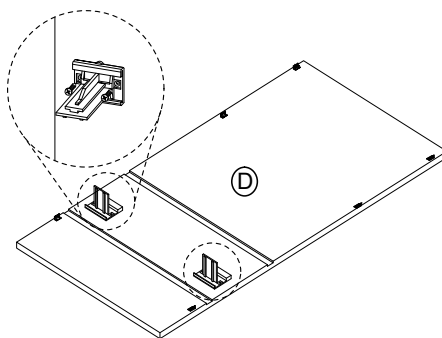
STEP 3: Insert bottom panel and middle panel into grooves on side panels and face frame.



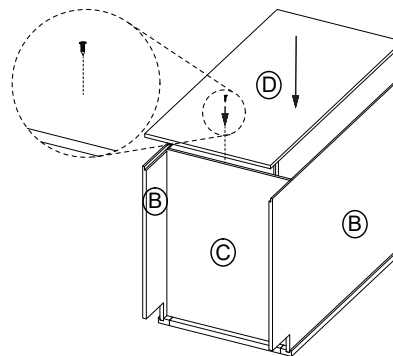
STEP 4: Attach brackets to back panel with 9/16" Round Head screws (like Step 1).



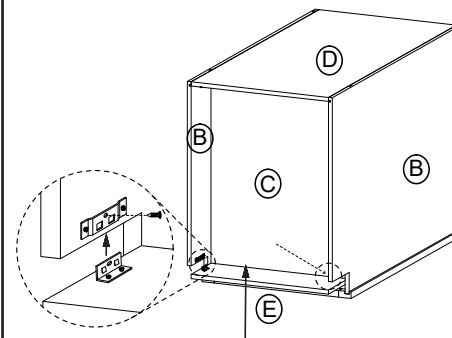
STEP 5: Insert pegs on drawer glide receivers into pre-drilled holes on back panel and secure with 5/8" Flat Head screws.



STEP 6: Attach back panel to side panels by inserting back panel brackets into side panel brackets and fasten with 9/16" Round Head screws (like Step 2). Use 1" flat head screw to secure back panel to bottom panel.



STEP 7: Attach brackets to back of toe kick with 9/16" Round Head screws (like Step 1). Then insert toe kick brackets into side panel brackets and fasten with 9/16" Round Head screw (like Step 2).





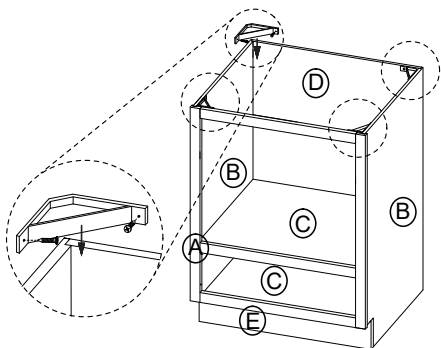
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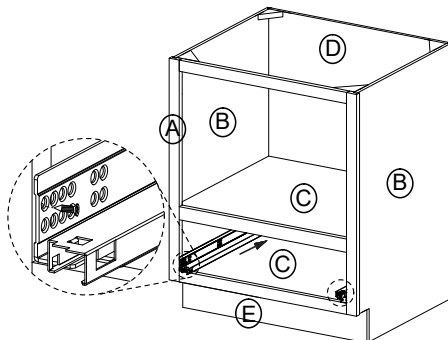
Corner
Blocks

STEP 8: Stand cabinet up. Attach corner blocks at top of cabinet with 9/16" Round Head screws.

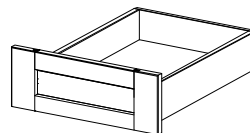


Drawer
Glides

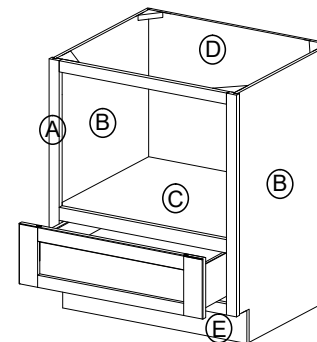
STEP 9: Slide drawer glides onto back receivers then secure front of drawer glide to face frame with 5/8" Flat Head screws.



STEP 10: Assemble the drawer and install releases following the **Drawer Box Assembly Instructions** (Page 3).

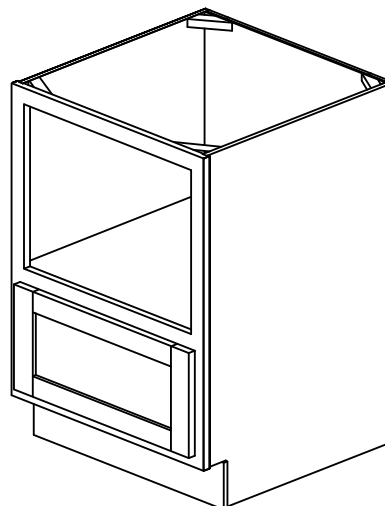
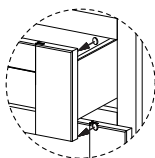


STEP 11: Fully extend drawer glides, then secure the drawer(s) onto glides. Ensure the glides are secured into holes on back of the drawer box and click the releases into the front of the drawer glides



Drawer
Bumpers

STEP 12: Complete assembly by adding bumpers to drawers.





DRAWER BOX

Assembly Instructions

DRAWER PARTS		IMPORTANT! Brad nails and/or wood glue should be used in dovetail joints for drawer stability and durability. If Using Wood Glue: Apply glue to dovetail joints before attaching drawer box sides to the drawer front (Step 1), and before attaching the drawer back (Step 3). Wipe away access after joining. If Using Brad Nails: After completing Step 3, insert at least two Brad Nails into each dovetail joint.		NOTE: Some drawer variation exists between different Walnut Ridge collections. See notes below if you are assembling any of these cabinet or vanity styles. Unfinished Shaker: Unfinished cabinets & vanities have rabbet joint drawer boxes. The drawer box will be screwed together with 1" Flat Head screws. Charleston Coffee Glaze: Coffee Glaze cabinets & vanities do not have Drawer Glide Releases. Instead, set drawer box onto glide pegs and secure with 1/2" Flat Head screws. Skip Step 4. Shaker Espresso: Espresso cabinets & vanities have full extension side mount drawer glides. They attach by screwing directly to the drawer box sides. Skip Step 4. Appalachian Oak & Glossy White: Appalachian Oak cabinets & vanities and Glossy White vanities have rabbet joint drawer boxes. The drawer box will be screwed together with 1" Flat Head screws. AO & GW also have epoxy coated drawer glides. They attach by screwing directly to the drawer box sides. Skip Step 4.			
PART # - DESCRIPTION							
W - Drawer Front & Drawer Box Front							
X - Drawer Box Side							
Y - Drawer Box Bottom							
Z - Drawer Box Back							
STEP 1: Attach drawer box sides to drawer front. A rubber mallet can be used to gently tap the drawer sides fully into the drawer front.		STEP 2: Insert drawer bottom into grooves on drawer box sides and drawer front.		STEP 3: Attach drawer box back. A rubber mallet can be used to gently tap the drawer sides fully into the drawer back.		 5/8" Flat Head Screw  Drawer Glide Releases STEP 4: Attach drawer glide releases to bottom of drawer box with 5/8" Flat Head screws.	