



CORNER DRAWER BASE CABINET

Assembly Instructions

NOTICE

IMPORTANT! Assemble cabinet on a protected surface to avoid scratching the finish.

TOOLS & SUPPLIES

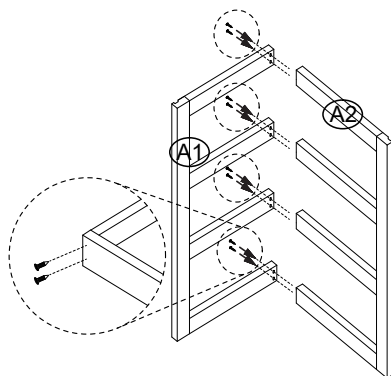
- Phillips Screwdriver/Drill with Phillips Tip
- Rubber Mallet
- Nail Gun with 1-1/2" Brad Nails **OR** Wood Glue

CABINET PARTS

PART # - DESCRIPTION	PART # - DESCRIPTION
A - Face Frame	E - Back Panel
B - Bottom Panel	F - Toe Kick
C - Side Front Panel	G - Interior Panels
D - Side Back Panel	H - Wooden Brace

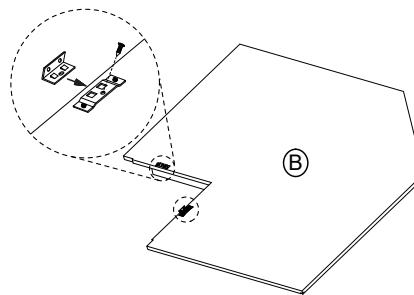


STEP 1: Place face frame pieces (A1, A2) on protected work surface. Secure face frame sections together using 1" Flat Head screws. Set face frame aside.

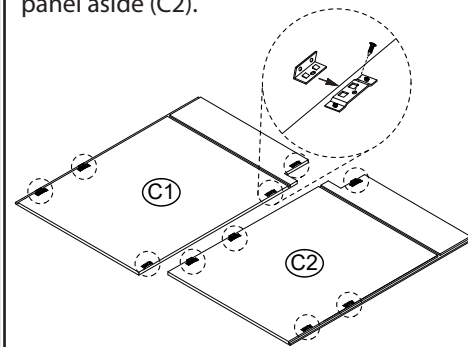


STEP 2: Place bottom panel (B) on protected work surface with brackets facing up. Insert male bracket into each female bracket and secure with 9/16" Round Head screw. Set bottom panel aside.

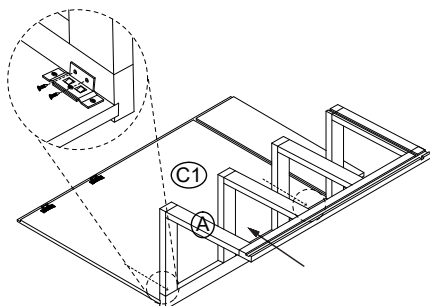
Tip: You can use a rubber mallet to gently tap brackets and panels into place when needed during assembly.



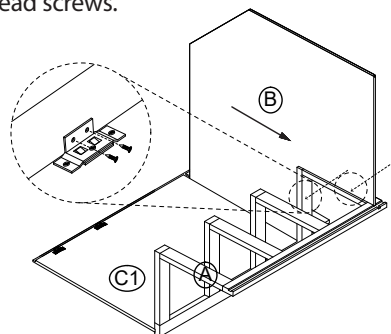
STEP 3: Place side front panels (C1, C2) on protected work surface with brackets facing up. Insert male bracket into each female bracket and secure with 9/16" Round Head screw. Set right front side panel aside (C2).



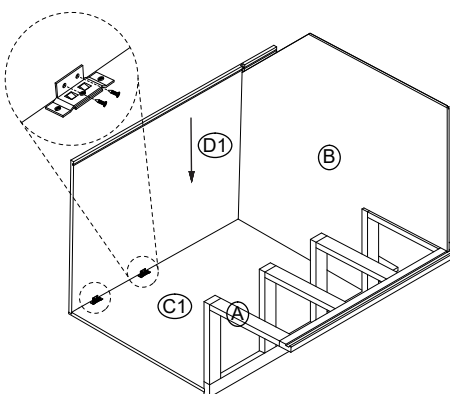
STEP 4: Attach male brackets on left side front panel (C1) to face frame (A) with 9/16" Round Head screws.



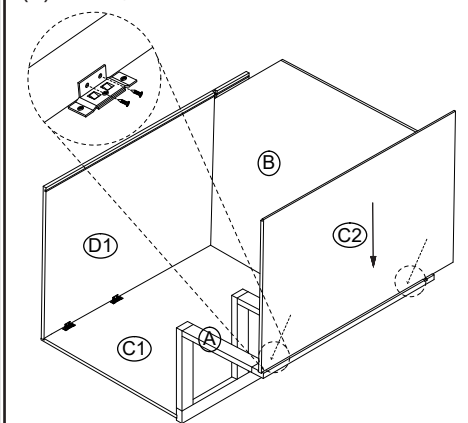
STEP 5: Insert bottom panel (B) into groove on side front panel (C1). Ensure brackets are facing the underside of the cabinet. Attach male brackets on the bottom panel (B) to face frame (A) with 9/16" Round Head screws.



STEP 6: Set left side back panel (D1) in place, then attach using male brackets on side front panel (C1) and 9/16" Round Head screws.



STEP 7: Set right side front panel (C2) in place. Attach male brackets to face frame (A) with 9/16" Round Head screws.



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9/16\" Round Head Screw | Male/Female Brackets

STEP 8: Set right side back panel (D2) in place, then attach using male brackets on side front panel (C2) and 9/16\" Round Head screws.

STEP 9: Slide back panel (E) into place carefully lifting the side back panels (D1, D2) for clearance if needed. Gently tap the back panel (E) and side back panels (D1, D2) securely into place with a rubber mallet.

1\" Flat Head Screw | Male/Female Brackets

STEP 10: Use 1\" flat head screws to secure side back panels (D1, D2) to bottom panel (B). Make sure you are inserting screws in line with the grooves for appropriate placement.

1\" Flat Head Screw | Male/Female Brackets

STEP 11: Use 1\" flat head screws to secure side back panels (D1, D2) to back panel (E). Make sure you are inserting screws in line with the support blocks for appropriate placement.

9/16\" Round Head Screw | Male/Female Brackets

STEP 12: Assemble toe kick sections (F1, F2) using male/female bracket and 9/16\" Round Head screws.

9/16\" Round Head Screw | Male/Female Brackets

STEP 13: Attach toe kick (F1, F2) to male brackets on side front panels (C1, C2) with 9/16\" Round Head screws. Stand cabinet up.

5/8\" Flat Head Screw | Drawer Glides

STEP 14: Place interior panels (G1, G2) on protected work surface with brackets facing up. Secure drawer glides to interior panels (G1, G2) with 5/8\" Flat Head screws.

Note: Be sure glides are installed properly. Female brackets will be at the TOP of the interior panels (G1, G2).

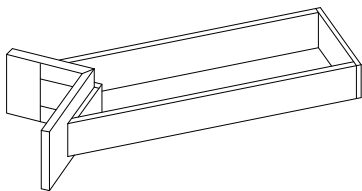
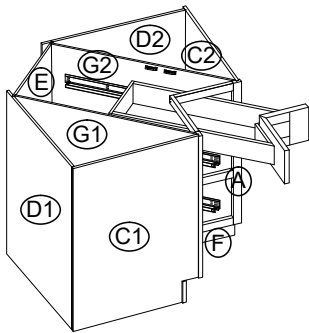
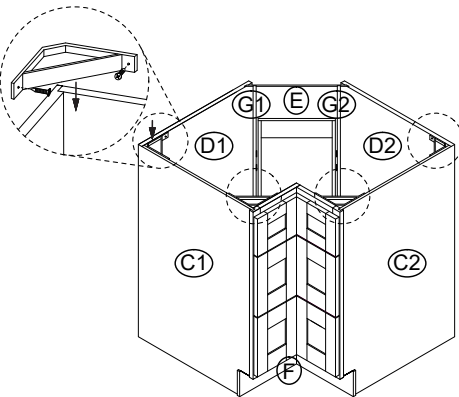
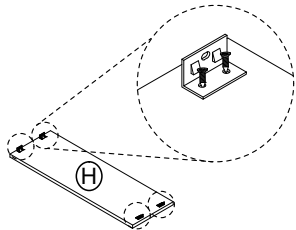
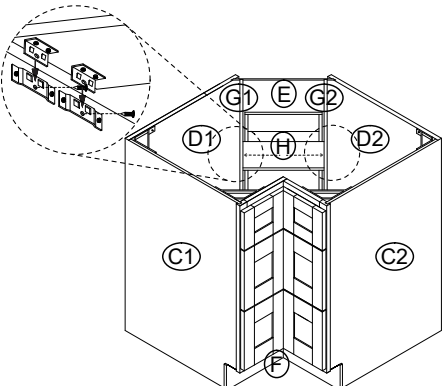
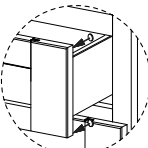
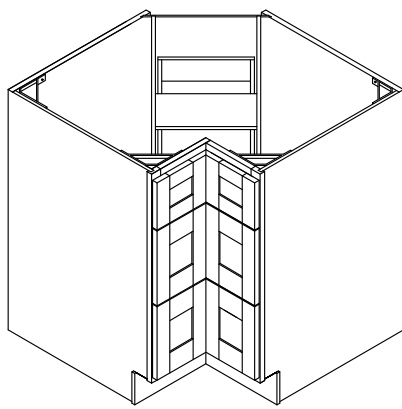
STEP 15: Insert interior panels (G1, G2) into grooves on back panel (E) and slide into place.

Note: Drawer glides will face inward and female brackets will be at the TOP of the interior panels (G1, G2).



CORNER DRAWER BASE CABINET

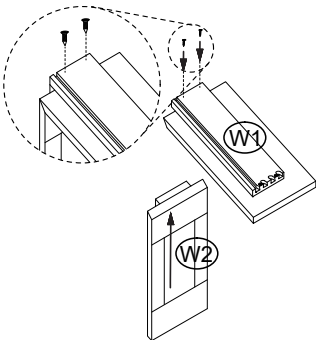
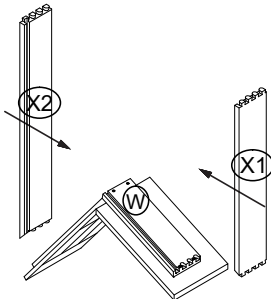
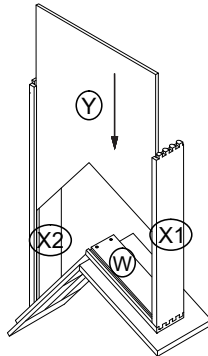
Assembly Instructions

STEP 16: Assemble the drawers following the Corner Drawer Box Assembly Instructions (Page 4). 	STEP 17: Fully extend drawer glides, then secure the drawers onto glides. Ensure the glides are secured into holes on back of the drawer box. 	 9/16" Round Head Screw  Corner Blocks STEP 18: Attach corner blocks at top of cabinet with 9/16" Round Head screws. 	 9/16" Round Head Screw  Male/Female Brackets STEP 19: Attach male clips to the bottom of the wooden brace (H) using 9/16" Round Head screws. 
 9/16" Round Head Screw  Male/Female Brackets STEP 20: Insert male brackets on the bottom of the wooden brace (H) into female brackets on the interior panels (G1, G2). Secure with 9/16" Round Head screws. 	 Drawer Bumpers STEP 21: Complete assembly by adding bumpers to drawers. 		



CORNER DRAWER BOX

Assembly Instructions

DRAWER PARTS		IMPORTANT!		NOTE: Some drawer variation exists between different Walnut Ridge collections. See notes below if you are assembling any of these cabinet styles.	
PART # - DESCRIPTION		Corner Drawer Base Cabinets do not use quick release clips.		Unfinished Shaker: Unfinished cabinets have rabbet joint drawer boxes. The drawer box will be screwed together with 1" Flat Head screws.	
W - Drawer Front & Drawer Box Front		<i>Brad nails and/or wood glue should be used in dovetail joints for drawer stability and durability.</i>		Shaker Espresso: Espresso cabinets have full extension side mount drawer glides. They attach by screwing directly to the drawer box sides.	
X - Drawer Box Side		If Using Wood Glue: Apply glue to dovetail joints before attaching drawer box sides to the drawer front (Step 2), and before attaching the drawer back (Step 4). Wipe away excess after joining.		Appalachian Oak: Appalachian Oak cabinets have rabbet joint drawer boxes. The drawer box will be screwed together with 1" Flat Head screws. AO also has epoxy coated drawer glides. They attach by screwing directly to the drawer box sides.	
Y - Drawer Box Bottom		If Using Brad Nails: After completing Step 4, insert at least two Brad Nails into each dovetail joint.			
Z - Drawer Box Back					
 1" Flat Head Screw					
STEP 1: Secure drawer front sections (W1, W2) together using 1" Flat Head screws.		STEP 2: Attach drawer box sides (X1, X2) to drawer front (W). A rubber mallet can be used to gently tap the drawer sides fully into the drawer front.		STEP 3: Insert drawer bottom (Y) into grooves on drawer box sides (X1, X2) and drawer front (W).	
					
				STEP 4: Attach drawer box back (Z). A rubber mallet can be used to gently tap the drawer sides (X1, X2) fully into the drawer back (Z).	
				