



DIAGONAL CORNER SINK BASE CABINET

Assembly Instructions

NOTICE

IMPORTANT! Assemble cabinet on a protected surface to avoid scratching the finish.

TOOLS & SUPPLIES

- Phillips Screwdriver/Drill with Phillips Tip
- Rubber Mallet
- Nail Gun with 1-1/2" Brad Nails **OR** Wood Glue

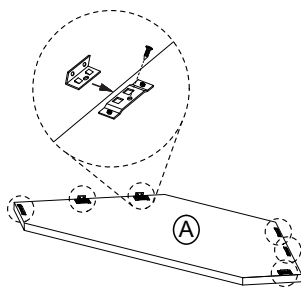
CABINET PARTS

PART # - DESCRIPTION	PART # - DESCRIPTION
A - Face Frame	D - Side Back Panel
B - Side Front Panel	E - Back Panel
C - Bottom Panel	

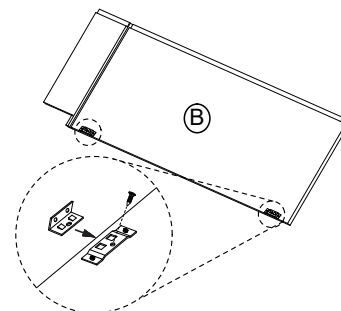


STEP 1: Place bottom panel on protected work surface with brackets facing up. Insert male bracket into each female bracket and secure with 9/16" Round Head screw. Set panel aside.

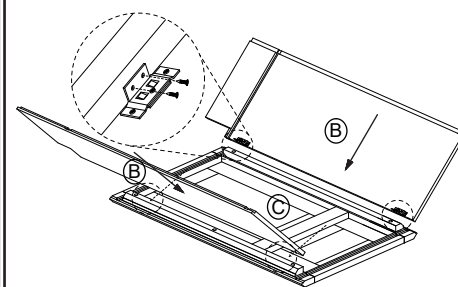
Tip: You can use a rubber mallet to gently tap brackets and panels into place when needed during assembly.



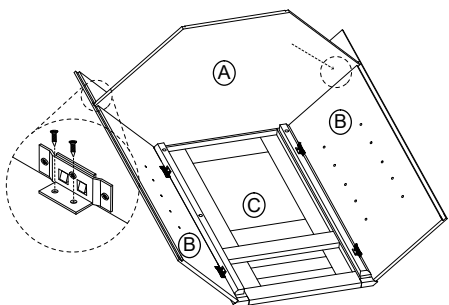
STEP 2: Place side front panels on protected work surface with brackets facing up. Insert male bracket into each female bracket and secure with 9/16" Round Head screw as described in Step 1. Set panels aside.



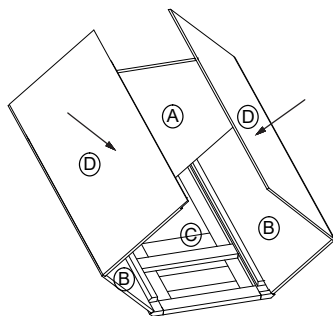
STEP 3: Place face frame with door side down on protected work surface. Attach male brackets on side front panels to angled rails on face frame with 9/16" Round Head screws. (Be sure grooves line up and use rubber mallet to gently tap into place if needed.)



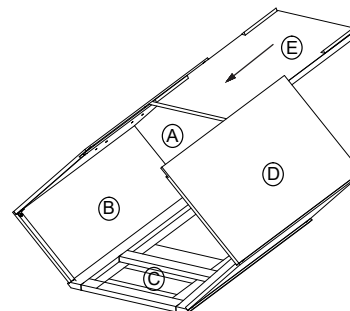
STEP 4: Insert bottom panel into grooves on side front panels and face frame. Attach male brackets to side front panels with 9/16" Round Head screws.



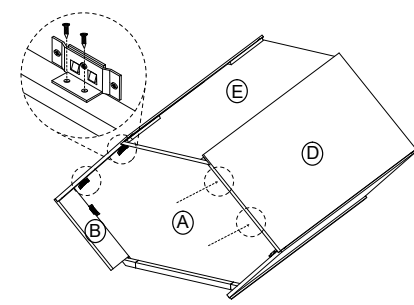
STEP 5: Put side back panels in place, but DO NOT secure them to bottom panel until Step 7.



STEP 6: Slide back panel into place carefully lifting the side back panels for clearance if needed. Gently tap the back panel and side back panels securely into place with a rubber mallet.



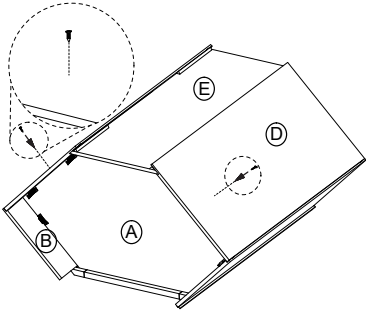
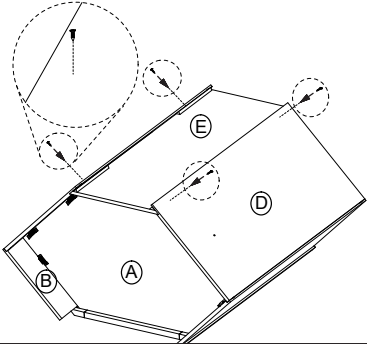
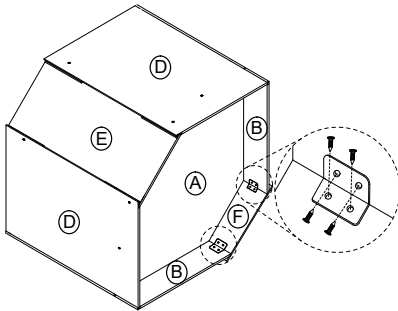
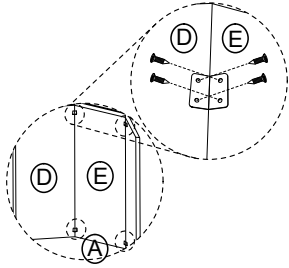
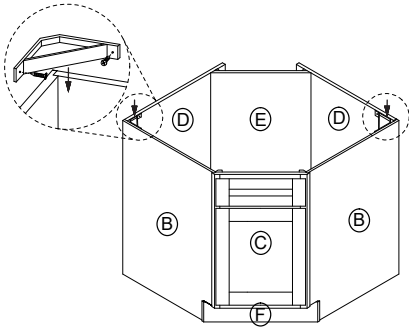
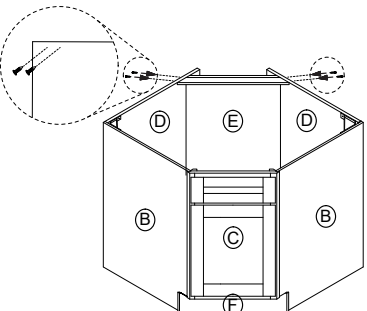
STEP 7: Secure male brackets on bottom panel to side back panels with 9/16" Round Head screws.





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 1" Flat Head Screw STEP 8: Use 1" flat head screws to secure side back panels to bottom panel. Make sure you are inserting screws in line with the grooves for appropriate placement. 	 1" Flat Head Screw STEP 9: Use 1" flat head screws to secure side back panels to back panel. Make sure you are inserting screws in line with the support blocks for appropriate placement. 	 9/16" Round Head Screw  Corner Brackets STEP 10: Attach toe kick to cabinet by using corner brackets and 9/16" Round Head screws. 	 9/16" Round Head Screw  Corner Brackets STEP 11: Stand cabinet up. Use 9/16" Round Head screws to attach angled brackets inside the cabinet where the back panel and side back panels meet. 
 9/16" Round Head Screw  Corner Blocks STEP 12: Stand cabinet up. Attach corner blocks at top of cabinet with 9/16" Round Head screws. 	 1" Flat Head Screw  Back Brace Board STEP 13: Attach back brace board at top of cabinet with 1" Flat Head screws. 	 Door Hinges  Door Bumpers STEP 14: Adjust door spacing as needed using screws on 6-way adjustable door hinges. Add bumpers to door. 