



OVEN CABINET

Assembly Instructions

NOTICE

IMPORTANT! Assemble cabinet on a protected surface to avoid scratching the finish.

TOOLS & SUPPLIES

- Phillips Screwdriver/Drill with Phillips Tip
- Rubber Mallet
- Nail Gun with 1-1/2" Brad Nails **OR** Wood Glue

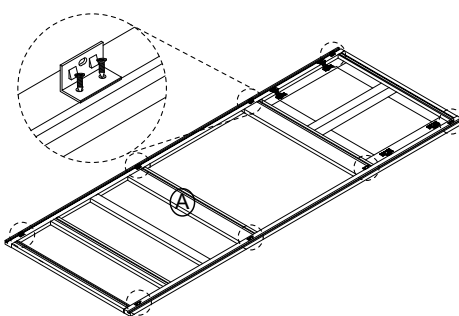
CABINET PARTS

PART # - DESCRIPTION	PART # - DESCRIPTION
A - Face Frame with Door(s) & Hinges Attached	D - Toe Kick
B - Side Panel	E - Back Panel
C - Top/Middle/Bottom Panels	F - Adjustable Shelf
W-Z - Drawer Parts (See Page 3)	



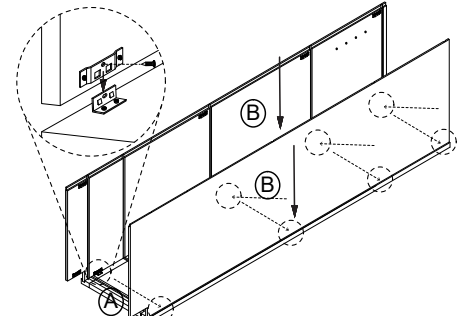
Team Build: Two-person assembly is recommended for large cabinets.

STEP 1: Place face frame with door side down on protected work surface. Attach brackets to back of face frame with 9/16" Round Head screws.

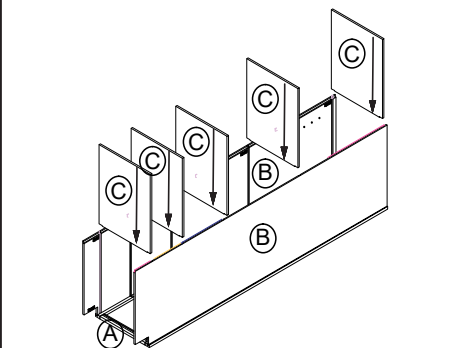


STEP 2: Attach side panels to face frame by lowering side panel brackets over face frame brackets. Insert 9/16" Round Head screw through hole in each bracket to secure.

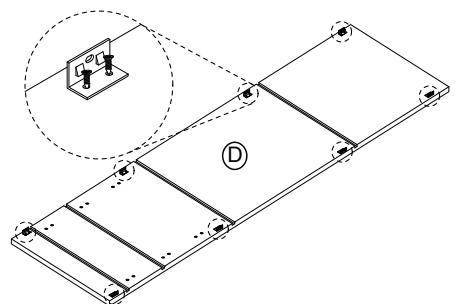
Tip: You can use a rubber mallet to gently tap brackets and panels into place when needed during assembly.



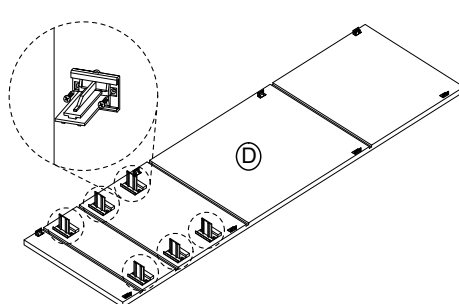
STEP 3: Insert bottom panel, middle panels, and top panel into grooves on side panels and face frame.



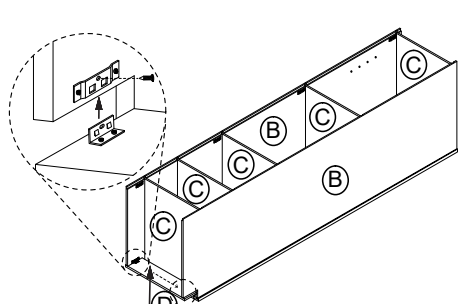
STEP 4: Attach brackets to back panel with 9/16" Round Head screws (like Step 1).



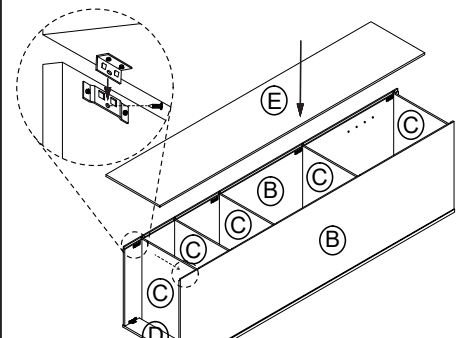
STEP 5: Insert pegs on drawer glide receivers into pre-drilled holes on back panel and secure with 5/8" Flat Head screws.



STEP 6: Attach brackets to back of toe kick with 9/16" Round Head screws (like Step 1). Then insert toe kick brackets into side panel brackets and fasten with 9/16" Round Head screw (like Step 2).



STEP 7: Set back panel in place by inserting back panel brackets into side panel brackets. Secure brackets on bottom of cabinet with 9/16" Round Head screws (like Step 2).



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9/16" Round Head Screw STEP 8: Carefully flip cabinet over so doors are facing up. Secure brackets attached to the side panels and back panel with 9/16" Round Head screws (like Step 2). (Access the top brackets by opening the top doors.)	5/8" Flat Head Screw Drawer Glides STEP 9: Stand cabinet up. Slide drawer glides onto back receivers then secure front of drawer glide to face frame with 5/8" Flat Head screws.	STEP 10: Assemble the drawers and install releases following the Drawer Box Assembly Instructions (Page 3).	STEP 11: Fully extend drawer glides, then secure the drawer(s) onto glides. Ensure the glides are secured into holes on back of the drawer box and click the releases into the front of the drawer glides
Shelf Clips STEP 12: Insert shelf clips into holes on cabinet side panels. Install shelf. Note: Shelf available in 96" tall cabinet only.	Door Hinges Door/Drawer Bumpers STEP 13: Adjust door spacing as needed using screws on 6-way adjustable door hinges. Complete assembly by adding bumpers to cabinet door(s) and drawer(s).	Note: Walnut Ridge oven cabinets are designed for easy field customization to fit a wide range of oven configurations. <i>*Configuration may vary.</i>	



DRAWER BOX

Assembly Instructions

DRAWER PARTS		IMPORTANT! <i>Brad nails and/or wood glue should be used in dovetail joints for drawer stability and durability.</i> If Using Wood Glue: Apply glue to dovetail joints before attaching drawer box sides to the drawer front (Step 1), and before attaching the drawer back (Step 3). Wipe away excess after joining. If Using Brad Nails: After completing Step 3, insert at least two Brad Nails into each dovetail joint.	NOTE: Some drawer variation exists between different Walnut Ridge collections. See notes below if you are assembling any of these cabinet or vanity styles. Unfinished Shaker: Unfinished cabinets & vanities have rabbet joint drawer boxes. The drawer box will be screwed together with 1" Flat Head screws. Charleston Coffee Glaze: Coffee Glaze cabinets & vanities do not have Drawer Glide Releases. Instead, set drawer box onto glide pegs and secure with 1/2" Flat Head screws. Skip Step 4. Shaker Espresso: Espresso cabinets & vanities have full extension side mount drawer glides. They attach by screwing directly to the drawer box sides. Skip Step 4. Appalachian Oak & Glossy White: Appalachian Oak cabinets & vanities and Glossy White vanities have rabbet joint drawer boxes. The drawer box will be screwed together with 1" Flat Head screws. AO & GW also have epoxy coated drawer glides. They attach by screwing directly to the drawer box sides. Skip Step 4.
PART # - DESCRIPTION			
W - Drawer Front & Drawer Box Front			
X - Drawer Box Side			
Y - Drawer Box Bottom			
Z - Drawer Box Back			