



DIAGONAL WALL/STACKER CORNER CABINET

Assembly Instructions

NOTICE

IMPORTANT! Assemble cabinet on a protected surface to avoid scratching the finish.

TOOLS & SUPPLIES

- Phillips Screwdriver/Drill with Phillips Tip
- Rubber Mallet
- Nail Gun with 1-1/2" Brad Nails **OR** Wood Glue

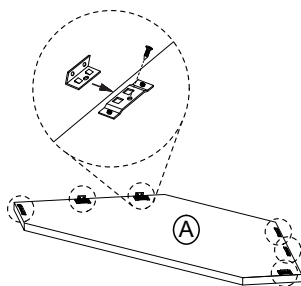
CABINET PARTS

PART # - DESCRIPTION	PART # - DESCRIPTION
A - Top/Bottom Panel	E - Back Panel
B - Side Front Panel	F - Adjustable Shelf
C - Face Frame with Door(s) & Hinges Attached	G - Mounting Rails
D - Side Back Panel	

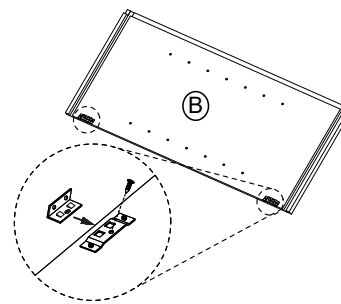


STEP 1: Place top and bottom panels on protected work surface with brackets facing up. Insert male bracket into each female bracket and secure with 9/16" Round Head screw. Set panels aside.

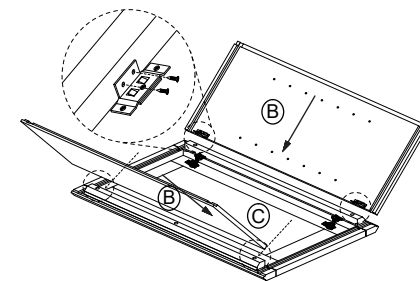
Tip: You can use a rubber mallet to gently tap brackets and panels into place when needed during assembly.



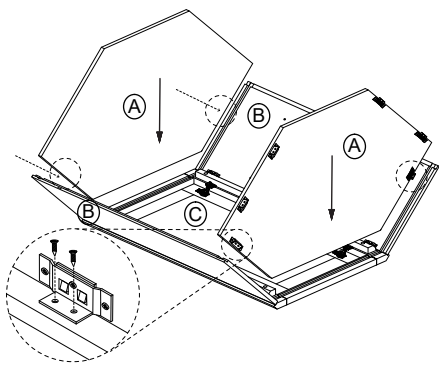
STEP 2: Place side front panels on protected work surface with brackets facing up. Insert male bracket into each female bracket and secure with 9/16" Round Head screw as described in Step 1. Set panels aside.



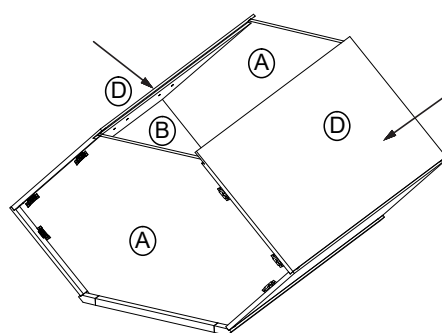
STEP 3: Place face frame with door side down on protected work surface. Attach male brackets on side front panels to angled rails on face frame with 9/16" Round Head screws. (Be sure grooves line up and use rubber mallet to gently tap into place if needed.)



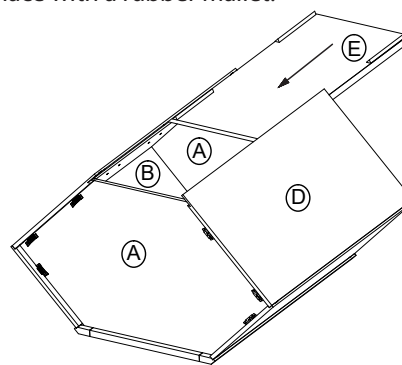
STEP 4: Insert top and bottom panels into grooves on side front panels and face frame. Attach male brackets to side front panels with 9/16" Round Head screws.



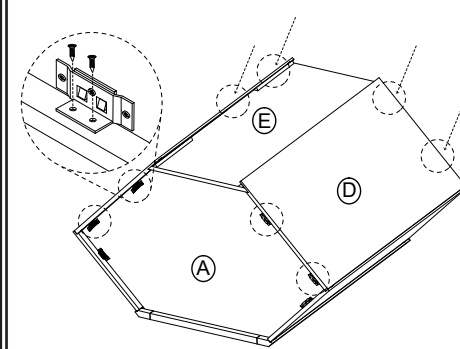
STEP 5: Put side back panels in place, but DO NOT secure them to top and bottom panels until Step 7.



STEP 6: Slide back panel into place carefully lifting the side back panels for clearance if needed. Gently tap the back panel and side back panels securely into place with a rubber mallet.



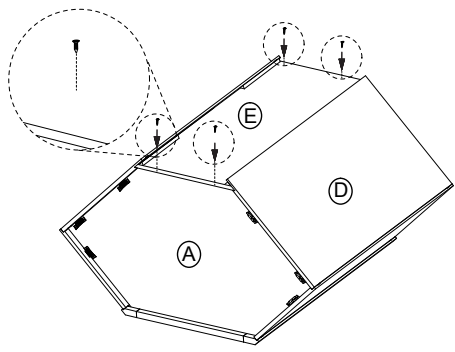
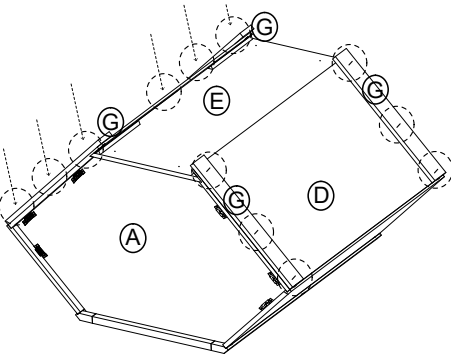
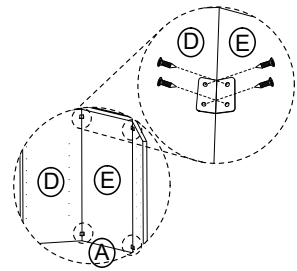
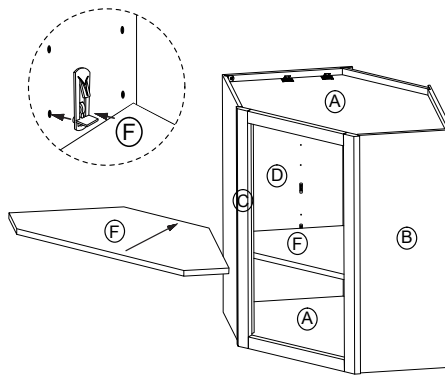
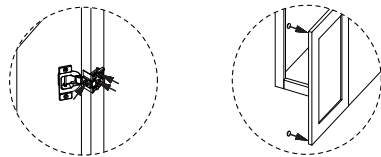
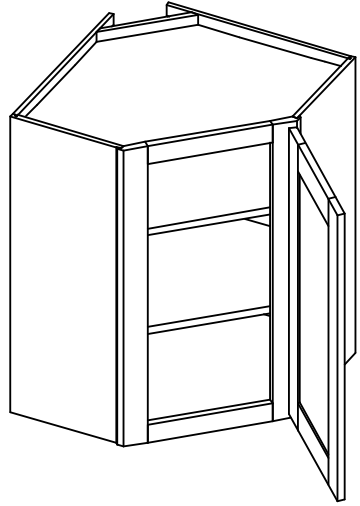
STEP 7: Secure male brackets on top and bottom panels to side back panels with 9/16" Round Head screws.





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1" Flat Head Screw STEP 8: Use 1" flat head screws to secure back panel to top and bottom panels. Make sure you are inserting screws in line with the grooves for appropriate placement. 	STEP 9: Attach mounting rails along top and bottom edges of side back panels with an air gun and staples or brad nails. 	9/16" Round Head Screw Corner Brackets STEP 10: Stand cabinet up. Use 9/16" Round Head screws to attach angled brackets inside the cabinet where the back panel and side back panels meet. (Be sure to place the brackets toward the top and bottom of the cabinet to avoid the shelf clip holes.) 	Shelf Clips STEP 11: Insert shelf clips into holes on cabinet side panels. Install shelves. Note: Diagonal Stacker Cabinets do not have a shelf. 
Door Hinges Door/Drawer Bumpers STEP 12: Adjust door spacing as needed using screws on 6-way adjustable door hinges. Add bumpers to door. 	 <i>*Shelf configuration may vary based on cabinet size.</i>		